Docket No.: BRAKEMANN Serial No.: 09/769,217

CLEAN VERSION OF AMENDED CLAIMS:

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- 1. (Amended) A tubular formed body defining a longitudinal axis and including several layers in end-to-end disposition which are made of rolled-up lined corrugated cardboard having flutes extending in a direction of the longitudinal axis, wherein at least some of sequentially disposed layers are securely connected to one another through a positive engagement.
- 2. (Amended) The formed body of claim 1 wherein the positive engagement of at least some of the sequentially disposed layers is implemented through interconnection of complementary tongues and openings.



10. (Amended) The formed body of claim 9 wherein the connection means includes a tongue formed from at least one of the layers and a complementary opening in another one of the layers.